

case assembly 12 is hung or supported from the bearing support assembly 18.

The tie rods 20 have inner threaded ends 60 fixedly attached to the bearing support assembly 18 and outer threaded ends 62 fixedly attached to the engine mount structure 22. Each tie rod passes through one of the struts 48 and carries the loads from the bearing support assembly 18 to the engine mount structure 22. In this embodiment the engine mount structure 22 is a part of a fan bypass duct assembly 66 which defines an annular fan bypass flow path 68 between itself and the outer case 44. Although unrelated to the present invention, a bearing oil feed tube 70 is also shown passing through a strut 48.

The fairing 46 has an upstream end 72, a downstream end 74, and a sheet metal wall 76 extending therebetween. The wall 76 and the outer case 44 define the gas flow path 28 downstream of the turbine exit guide vanes 50. As shown in the drawing, the downstream end 74 of the fairing 46 is cantilever supported from the inner case 42 downstream of the struts 48. The wall 76 has holes 78 therethrough the shape of the struts 48 and through which the struts pass. As best shown in FIG. 2, the wall 76 includes axial corrugations 80 therein along the axial length of the struts 48. The corrugations are mainly for the purpose of reducing vibrations in the fairing 46 during engine operation. The upstream end 72 of the fairing 46 includes a support ring 82 having a substantial cross-sectional area for providing stiffness to the thin, sheet metal wall 76.

As best shown in FIG. 3 the exit guide vanes 50 in this embodiment are virtually flat plates (i.e., nonairfoil shaped) for the purpose of straightening the flow of gases exiting from between the turbine blades 26. Due to the fact that in this embodiment there is virtually no pressure drop across the vanes 50, and because the surface area of the vanes acted on by the downstream pressure is greater than the surface areas acted on by the upstream pressure, the vanes are constantly pressure loaded in the upstream direction during engine operation. The vanes 50 include radially inner ends 84 including inner platforms 86, and radially outer ends 88 including outer platforms 90. The vanes 50 are attached to the outer case 44 at their outer ends 88 near their forward edges 92. The platforms 90 include outwardly extending and circumferentially abutting flange portion 94 having forwardly extending lips 96. These lips fit within a rearwardly facing annular slot 98 in a vane support ring 100. The ring has a radially outwardly extending annular plate portion 102 trapped between a radially outwardly extending flange 104 of a forward outer case portion 106 and a radially outwardly extending flange 108 of a rear outer case portion 110. The flanges 104, 108 are secured together by bolts 112. Radially inwardly extending circumferentially spaced apart annular lip segments 114 on the rear outer case portion 110 just downstream of each flange portion 94 prevent axial movement of the outer ends of the vanes 50. This hook-type arrangement at the upstream ends of the platforms 90, coupled with a small radial gap 116 between the downstream ends of the platforms 90 and the outer case 44, permits a significant amount of rocking of the vanes 50 in an upstream and downstream direction about their point of attachment to the outer case 44. The vanes 50 may be individual vanes, each with their own platforms 86, 90; or they may be clusters of two or more vanes which share common platforms.

The upstream ends of the inner platforms 86 of the vanes 50 include inwardly extending and circumferentially abutting tangs 118 which, taken together, form an annular segmented ring. These tangs fit within an annular radially outwardly facing channel 120 formed in the support ring 82 of the fairing 46 and are free to move radially relative thereto. During engine operation the vanes 50 are pressure loaded in the upstream direction such that the tangs 118 are forced against the rearwardly facing surface 122 of the channel 120. The axial width of the channel 120 is wider than the thickness of the tangs 118 such that the vanes can rock in the upstream and downstream direction without the possibility of putting any twisting moments into the fairing 46.

In addition to providing a lightweight, structurally sound turbine exit vane support system, the turbine exhaust case assembly of the present invention provides a good heat shield for the bearing 16 and bearing support structure 18 in that the only leakage path for the hot gas stream is through gaps between the fairing wall 76 and the struts 48, and gaps between adjacent tangs 118.

Although the invention has been shown and described with respect to a preferred embodiment thereof, it should be understood by those skilled in the art that other various changes and omissions in the form and detail thereof may be made therein without departing from the spirit and the scope of the invention.

We claim:

1. In an axial flow gas turbine engine including a turbine section comprising at least one turbine rotor stage, a turbine exhaust case assembly disposed downstream from said rotor stage and including means defining an axially extending annular gas flow path, the exhaust case assembly comprising:

inner case means;

outer case means spaced radially outwardly from said inner case means;

a stage of turbine exit guide vanes disposed in said gas flow path for straightening the flow of gases exiting said turbine rotor stage, said guide vanes having radially outer ends attached to said outer case means in a manner permitting rocking of said vanes in an upstream and downstream direction about the point at which they are attached to said outer case means;

a plurality of circumferentially disposed struts extending radially across the flow path downstream of said guide vanes and having inner ends fixedly attached to said inner case means and outer ends fixedly attached to said outer case means; and

fairing means having an upstream end and downstream end, said fairing means including sheet metal wall means having an upstream end, said wall means being disposed between said inner case means and outer case means defining the radially inner surface of said annular gas flow path immediately downstream of said exit guide vanes, said fairing means being cantilever supported from its downstream end from said inner case means downstream of said struts, each of said struts passing through an opening in said wall means, said upstream end of said fairing means engaging said inner ends of said exit guide vanes to provide axial support for said guide vanes, said fairing means comprising a support ring integral with said upstream end of said sheet metal wall means, said support ring providing stiffness to said wall means